





### FIXED BIOGAS AND LANDFILL GAS ANALYSER | ANAEROBIC DIGESTION

The ATEX and IECEx certified BIOGAS 3000 builds on field proven, robust gas analysis technology to offer cost effective online monitoring with local data outputs.



#### **SECTOR**





### **APPLICATIONS**

- Agricultural waste
- Biogas upgrading
- Landfill gas monitoring
- Farm waste AD (small scale)
- Gas flaring
- Mixed food waste AD
- Sewage/waste water treatment AD



#### **FEATURES**

- CH<sub>4</sub> CO<sub>2</sub> & O<sub>2</sub>- standard measurements
- H<sub>2</sub>S, H<sub>2</sub> and CO- choice of up to two optional measurements
- Modular design enabling hot-swap for serviceability and onsite maintenance
- User calibration function to maintain accuracy & ensure data reliability in extreme temperatures
- ATEX and IECEx certified for use in potentially explosive gas atmospheres - zone 2
- ISO / IEC 17025 calibration for optimal accuracy
- Ability to monitor the gas control process before and after desulphurisation
- Continuous monitoring option
- Up to 4 sample points to monitor the complete gas control process
- IP65 rated for weather proofing
- Built in liquid level monitoring with a dedicated alarm to inform the user that the contents of the catchpot requires emptying or an optional automated moisture removal drain
- Gas alarms & fault notifications
- 6 x 4-20mA outputs
- Modbus RTU communication
- Optional Profibus and Profinet communication
- Clear, visual and informative colour display
- Optional heater to extend operating temperature range to-20°C
- Extended Warranty & Service pack options through approved global service centres

#### **BENEFITS**

- Customisable to site requirements
- Zero operational downtime for servicing
- Product reliability and longevity
- Protect expensive capital equipment from damaging gases
- Maximise operational efficiency through optimising the AD process
- Operational within hazardous areas
- Ease of operation, integration and installation
- Minimal through-life costs
- Local support for peace of mind

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# **□ BIOGAS 3000**

## **TECHNICAL SPECIFICATIONS**

| <b>GENERAL SPECIFICATIO</b> | N  |  |                                      |                                       |  |
|-----------------------------|--|--|--------------------------------------|---------------------------------------|--|
| Number of sampling points   | 1-4  | 1-4  |                                      |                                       |  |
| Gases to be monitored       | CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> wit   | CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> with optional H <sub>2</sub> S, H <sub>2</sub> and CO (choice of up to 5) |                                      |                                       |  |
| Reading intervals           | User definable, with a continuous <sup>1</sup> CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> option available |  |                                      |                                       |  |
| Operating temperature range | 0°C to +50°C without heater, -20°C to +50°C with heater  |  |                                      |                                       |  |
| POWER                       |  |  |                                      |                                       |  |
| Mains options               | 110-230 VAC 50/60 Hz   |  |                                      |                                       |  |
| Consumption                 | 155W max.  |  |                                      |                                       |  |
| Backup memory               | Lithium manganese dioxide backup battery for memory retention  |  |                                      |                                       |  |
| GAS RANGES                  |  | ,  |                                      |                                       |  |
| Gases measured              | CH <sub>4</sub> and CO <sub>2</sub>  | By dual wavelength infrared cell with reference channel  |                                      |                                       |  |
|                             | O <sub>2</sub>   | By internal electrochemical cell   |                                      |                                       |  |
|                             | H <sub>2</sub> S / H <sub>2</sub> / CO   | By internal / external electrochemical cell  |                                      |                                       |  |
|                             | Cell   | Range  | Typical accuracy (range              | e : accuracy)*                        |  |
| Standard gas cells          | CH <sub>4</sub>  | 0-100%   | 0-70% : ±0.5% (vol)                  | 70-100% : ±1.5% (vol)                 |  |
|                             | CO <sub>2</sub>  | 0-100%   | 0-60%: ±0.5% (vol)                   | 60-100% : ±1.5% (vol)                 |  |
|                             | O <sub>2</sub>   | 0-25%  | 0-25% : ±1.0% (vol)                  |                                       |  |
|                             | Cell   | Range  | Typical accuracy (range : accuracy)* |                                       |  |
|                             |  |  | Internal accuracy                    | External accuracy                     |  |
| Optional gas cells          | H <sub>2</sub> S   | 0-50ppm  | ±1.5% FS                             | ±1.5% FS                              |  |
|                             | H <sub>2</sub> S   | 0-200ppm   | ±2.0% FS                             | ±1.5% FS                              |  |
|                             | H <sub>2</sub> S   | 0-500ppm   | ±2.0% FS                             | ±2.0% FS                              |  |
|                             | H <sub>2</sub> S   | 0-1,000ppm   | ±2.0% FS                             | ±2.0%                                 |  |
|                             | H <sub>2</sub> S   | 0-5,000ppm   | ±2.0% FS                             | ±100ppm or 5% of reading (if greater) |  |
|                             | H <sub>2</sub> S   | 0-10,000ppm  | ±5.0% FS                             | ±200ppm or 5% of reading (if greater) |  |
|                             | СО   | 0-1,000ppm   | ±2.0% FS                             | ±3.0% FS                              |  |
|                             | H <sub>2</sub>   | 0-1,000ppm   | ±2.5% FS                             | ±1.5%                                 |  |
|                             |  |  | Range                                | Response time                         |  |
| Response time, T90**        | CH <sub>4</sub>  | ≤10 seconds  | H <sub>2</sub> S (0-50ppm)           | ≤30 seconds                           |  |
|                             | CO <sub>2</sub>  | ≤10 seconds  | H <sub>2</sub> S (0-200ppm)          | ≤35 seconds                           |  |
|                             | O <sub>2</sub>   | ≤20 seconds  | H <sub>2</sub> S (0-500ppm)          | ≤35 seconds                           |  |
|                             |  |  | H <sub>2</sub> S (0-1,000ppm)        | ≤35 seconds                           |  |
|                             | H <sub>2</sub>   | <90 seconds  | H <sub>2</sub> S (0-5,000ppm)        | ≤40 seconds                           |  |
|                             | СО   | <30 seconds  | H <sub>2</sub> S (0-10,000ppm)       | ≤40 seconds                           |  |

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<sup>\*</sup>Plus accuracy of calibration gas used

# **□ BIOGAS 3000**

## TECHNICAL SPECIFICATIONS CONTINUED

| PUMP                     |   |  |  |
|--------------------------|---|--|--|
| Flow                     | 300ml / min typically   |  |  |
| Flow-fail point          | Flow rate less than 75ml/min or vacuum greater than 350mbar   |  |  |
| Maximum vacuum restart   | -375 mbar   |  |  |
| COMMUNICATIONS           |   |  |  |
| Output channels          | Up to six analogue 4-20mA output channels that are user configurable for current sink or source inputs plus Modbus RTU digital output.  |  |  |
|                          | Optional Profibus module  |  |  |
|                          | Optional Profinet module  |  |  |
| Alarm notifications      | 1 x fault relay   |  |  |
|                          | 7 x user-configrable alarms that can trigger a relay when above or below a set value. In addition, one can be used to indicate to the operator when the catchpot is full and requires emptying. |  |  |
| Relay outputs            | Single pole changeover 6A 24Vdc relay volt free   |  |  |
| ENVIRONMENT CONDIT       | IONS  |  |  |
| Operating pressures      | -350 mbar to +350 mbar  |  |  |
| IP rating                | IP65  |  |  |
| Humidity                 | 0-95% non-condensing humidity   |  |  |
| PHYSICAL                 |   |  |  |
| Weight                   | 36.5kg  |  |  |
| Size                     | 650 x 600 x 210mm (with supplied wall mounting brackets)  |  |  |
| Enclosure                | Stainless steel, 600 x 600 x 210mm, IP65 rated  |  |  |
| Operation keys           | Alpha-numeric keypad with 'tactile' membrane  |  |  |
| Display                  | Ultra-clear high resolution 4.3" full colour TFT  |  |  |
| Moisture removal filters | User replaceable microfibre filter and 2.0µm ptfe water traps   |  |  |
| Heater option            | Optional 100W mains powered ATEX certified heater for 110V or 230V mains supply   |  |  |
| CERTIFICATION RATING     |   |  |  |
| ISO17025                 | Calibrated under UKAS accreditation (certificate number 4533)   |  |  |
| ATEX / IECEx marking     | II 3G Ex nA nC IIA T1 Gc (-20°C ≤ Ta ≤ +50°C)   |  |  |
| BS EN 61010-1:2010       | Safety requirements for electrical equipment for measurement, control, and laboratory use   |  |  |
| BS EN 50270:2006         | Electromagnetic compatibility- electrical apparatus for the detection and measurement of combustible gases, toxic gases or oxygen   |  |  |

<sup>&</sup>lt;sup>1</sup> Continuous option will include a minimum 3 minute daily air purge











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